

Garant**Indexable insert for turning DC.T 11T304, for finish machining, Grade: HB7315-1**

Order data

Order number	260359 HB7315-1
GTIN	4062406769963
Item class	21G

Technical description

Chip breaker	AF
Tool material	Carbide
Main application	N
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tolerance	G
Cutting conditions	continuous
ISO code indexable insert	DCGT 11T304
Grade	HB7315-1
Number of changes/inserts	2

Feed f	0.03 - 0.1 mm/rev.
Cutting speed v_c main application	120 - 600 m/min
Cutting depth a_p	0.05 - 0.6 mm
Type of product	Indexable insert for turning